

NALCO[®] 7408

Dechlorination Chemical



Product Bulletin

PRODUCT DESCRIPTION AND APPLICATION

NALCO 7408 is a fast-acting dechlorination agent used to reduce the levels of residual chlorine in chlorinated water supplies without increasing objectionable chloramines. **NALCO 7408** is a bisulfite-based material that reacts instantaneously with chlorine. It does not include any catalyst and, therefore, reacts more slowly with oxygen.

Its primary use is dechlorination of water, feedwater for reverse osmosis (RO), feedwater to ion exchange units, and waste water. **NALCO 7408** is also used for chlorine and oxygen scavenging in systems that cannot tolerate the presence of a catalyst.

PHYSICAL & CHEMICAL PROPERTIES

These properties are typical. Refer to the Material Safety Data Sheet (MSDS), SECTION 9, for the most current data.

Form:	Liquid
Density @77°F [25°C]:	11.4 lb/gal [1.37 kg/L]
Specific Gravity @77°F [25°C]:	1.37
Odor:	Pungent sulfurous
pH (1% Solution):	4.1
Freeze-Thaw Recovery:	Unstable
Flash Point (PMCC):	None
Crystallization Point:	37°F [3°C]
Freeze Point (precipitation point)	30°F [-1°C]
VOC	None

ACTIVE CONSTITUENTS

Sodium Bisulfite

REGULATORY APPROVALS

Refer to the Material Safety Data Sheet (MSDS), SECTION 15 for the most recent information on approvals.

MATERIALS OF COMPATIBILITY

Compatible

Polyethylene
Fiberglass DK-411
PVC
Buna-N
Polypropylene
Natural Rubber
Fluoropolymer
Viton® synthetic rubber
Plexiglas
Vinyl
Stainless Steel 316L*

Not Compatible

Aluminum
Brass
Mild Steel
Nickel
Neoprene
Hypalon® elastomer
Stainless Steel 304

Not Tested

Plasite 4005
Plasite 6000
Plasite 7122
Copper
Polyurethane

** 316 SS is considered compatible. However, some corrosion may occur in the vapor region and at welds during long term storage of product in 316 SS at higher temperatures.*

DOSAGE AND FEEDING

PRODUCT FEEDING AND PROGRAM COMPATIBILITY

NALCO 7408 should be fed at a point where thorough instantaneous mixing is available as close to the chlorine contact point as feasible. **NALCO 7408** can be fed neat or diluted.

CONSEQUENCES OF UNDERFEED

Dechlorination

Underfeed of **NALCO 7408** will cause free chlorine to remain in the water going to the ion exchanger or reverse osmosis (RO) membrane. This chlorine will react with the resin or membrane structure causing degradation and/or hydrolysis (check manufacturing specifications).

Oxygen Scavenging

Underfeed of **NALCO 7408** will result in serious oxygen corrosion to the feedwater system. The greatest damage will occur in the economizer or feedwater preheaters. Oxygen corrosion will also increase iron levels in the feedwater. Iron deposits will form in the high heat flux areas of the boiler causing tube failures.

CONSEQUENCES OF OVERFEED

Dechlorination

Moderate overfeed of **NALCO 7408** will cause no permanent damage to any part of the boiler feed system. It will exchange out on the ion exchange resin or be removed by the RO membrane and cause reduced run lengths that would be directly proportional to the extent of overfeed. Slight overfeed should have no noticeable effect on the operation of the ion exchangers or RO membranes since the vast majority of ionic load would be coming from the water itself.

ENVIRONMENTAL AND TOXICITY DATA

Refer to the Material Safety Data Sheet (MSDS), SECTIONS 11 and 12, for the most current data.

SAFETY AND HANDLING

Refer to the Material Safety Data Sheet (MSDS), SECTIONS 3 and 8, for the most current data.

Caution: May cause irritation to skin and eyes. Avoid contact with skin, eyes and clothing. Do not take internally. In case of contact, wash skin with soap and water; for eyes, immediately flush with large amounts of water for at least 15 minutes, and get medical attention. Remove contaminated clothing and wash before re-use.

The maximum storage temperature is 120°F [49°C]. Keep from freezing. At temperatures below 30°F [-1°C], product will precipitate. **NALCO 7408 is not freeze-thaw stable.** Bulk **NALCO 7408** should be stored in lined or fiberglass tanks. Avoid excessive aeration. Fill bulk tanks from the bottom.

STORAGE

NALCO 7408 has a maximum recommended in-plant **storage life of six months** in factory-sealed containers.

Refer to the Material Safety Data Sheet (MSDS), SECTION 7, for the most current data.

REMARKS

If you need assistance or more information on this product, please call your nearest Nalco Representative.

For more news about Nalco Company, visit our website www.nalco.com

For **Medical and Transportation Emergencies** involving Nalco products, please see the Material Safety Data Sheet for the phone number.

ADDITIONAL INFORMATION

NALCO and the Logo are trademarks of Nalco Company (7-16-2009)

Ecolab is a trademark of Ecolab USA Inc.

All other trademarks are the property of their respective owners.

Nalco Company, 1601 West Diehl Road, Naperville, Illinois 60563-1198

Subsidiaries and Affiliates in Principal Locations Around the World

©2011 Nalco Company All Rights Reserved